

SAFETY DATA SHEET



ADHESIVE EP 220-1 A

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ADHESIVE EP 220-1 A
Registration number : Not available.
Product code : 00086850
Product description :
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Resin for adhesive systems

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium
Tel.: +41 61 299 20 41
Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS : Global_Product_EHS_AdMat@huntsman.com

E-mail address to request full REACH registration number upon EU member State Authority request :
REACH_Registration_Nr_AM@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315
Eye Dam. 1, H318
Skin Sens. 1, H317
Aquatic Chronic 2, H411

Ingredients of unknown toxicity :

Ingredients of unknown ecotoxicity :

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

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SECTION 2: Hazards identification

Classification : Xi; R36/38
 R43
 N; R51/53

Human health hazards : Irritating to eyes and skin. May cause sensitisation by skin contact.

Environmental hazards : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes serious eye damage.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Toxic to aquatic life with long lasting effects.

Precautionary statements

General : Not applicable.

Prevention : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Immediately call a POISON CENTER or physician.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : epoxy phenol novolac resin
 bisphenol F-epoxy resin
 butanedioldiglycidyl ether
 reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)

Supplemental label elements : Not applicable.

Supplemental label elements : Contains epoxy constituents. See information supplied by the manufacturer.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : None known.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
Phenol, polymer with formaldehyde, glycidyl ether	CAS: 28064-14-4 EC: Polymer	30-60	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	CAS: 9003-36-5 EC: 500-006-8 RRN: 01-2119454392-40	13-30	Xi; R38 R43 N; R51/53	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
1,4-Bis(2,3-epoxypropoxy)butane	CAS: 2425-79-8 EC: 219-371-7 RRN: 01-2119494060-45	3-7	Xn; R20/21/22 Xi; R41, R38 R43 R52/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 Eye Dam. 1, H318	[1]
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	CAS: 2530-83-8 EC: 219-784-2	1-3	Xi; R41 See Section 16 for the full text of the R-phrases declared above.	See Section 16 for the full text of the H statements declared above.	[1]

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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SECTION 4: First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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SECTION 5: Firefighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 halogenated compounds
 metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

- Storage hazard class** : Storage class 10, Environmentally hazardous liquids
- Huntsman Advanced Materials**

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Workplace exposure limits (for total dust and inhalable quartz dust) must be complied with. If this is not possible, then suitable dust masks must be worn.

W A R N I N G ! This product contains quartz, which has been classified by IARC as carcinogenic for humans (Group 1), and which can cause silicosis and lung cancer following exposure to respirable dust. It is therefore important to take particular care to avoid inhalation exposure when mechanically processing cured material (e.g. grinding, sanding, sawing).

QUARTZ (CAS RN 14808-60-7):

United Kingdom: TWA: 0.1 mg/m³ 8 hour(s). Form: respirable dust

Ireland: OELV-8hr: 0.1 mg/m³ 8 hour(s). Form: respirable dust

Switzerland: TWA: 0.15 mg/m³ 8 hour(s). Form: respirable dust

Australia: TWA: 0.1 mg/m³ 8 hour(s)

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SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	DNEL	Long term Dermal	21 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	147 mg/m ³	Workers	Systemic
	DNEL	Long term Oral, Dermal	12.5 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	43.5 mg/kg bw/day	Consumers	Systemic

Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	PNEC	Fresh water	1 mg/l	-
	PNEC	Marine	0.1 mg/l	-
	PNEC	PNECintermittent	1 mg/l	-
	PNEC	Sewage Treatment Plant	10 mg/l	-
	PNEC	Fresh water sediment	3.6 mg/kg	-
	PNEC	Marine water sediment	0.36 mg/kg	-
	PNEC	Soil	0.14 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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SECTION 8: Exposure controls/personal protection

Material of gloves for long term application (BTT>480min): : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

Material of gloves for short term/splash application (10min <BTT<480min): : nitrile rubber, neoprene
(BTT = Break Through Time)

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid. [Paste.]
Colour	: White to grey
Odour	: Slight
Odour threshold	: Not available.
pH	: 7 [Conc. (% w/w): 50%]
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: >200°C
Flash point	: Closed cup: >200°C [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Burning time	: Not applicable.
Burning rate	: Not applicable.
Upper/lower flammability or explosive limits	: Not available.
Vapour pressure	: <0.0002 kPa [room temperature]
Vapour density	: Not available.
Relative density	: Not available.
Solubility(ies)	
Water solubility	: practically insoluble

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SECTION 9: Physical and chemical properties

Partition coefficient: n-octanol/ water (LogK_{ow}) : Not available.
 Auto-ignition temperature : Not available.
 Decomposition temperature : >200°C
 Viscosity : Dynamic (25°C): Not available.
 Kinematic: Not available.
 Kinematic (40°C): Not available.
 Explosive properties : Not available.
 Oxidising properties : Not available.

9.2 Other information

Density : 1.45 g/cm³ [20°C (68°F)]

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : strong acids, strong bases, strong oxidising agents

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Decomposition products may include the following materials: Carbon oxides, Burning produces obnoxious and toxic fumes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
Phenol, polymer with formaldehyde, glycidyl ether	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2000 mg/kg	-
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Male, Female	>5000 mg/kg	-
1,4-Bis(2,3-epoxypropoxy) butane	LD50 Dermal	Rat - Male, Female	2150 mg/kg	-
	LD50 Oral	Rat - Male, Female	1163 mg/kg	-
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	LC50 Inhalation Dusts and mists	Rat - Male, Female	>5.3 mg/l	4 hours
	LD50 Dermal	Rabbit - Male	4250 mg/kg	-
	LD50 Oral	Rat - Male,	8025 mg/kg	-

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SECTION 11: Toxicological information

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Conclusion/Summary : No additional information.

Acute toxicity estimates

Route	ATE value
Oral	21197.1 mg/kg
Dermal	20048.8 mg/kg
Inhalation (dusts and mists)	27.34 mg/l

Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result
Phenol, polymer with formaldehyde, glycidyl ether	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Mild irritant
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
1,4-Bis(2,3-epoxypropoxy)butane	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Non-irritant.
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Severe irritant
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Irritant

Conclusion/Summary

Skin : 1,4-Bis(2,3-epoxypropoxy)butane [3-(2,3-Epoxypropoxy)propyl]trimethoxysilane
 Based on the human occupational exposure data, this substance is considered as irritating to skin. Non-irritating to the skin.

Eyes : formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol 1,4-Bis(2,3-epoxypropoxy)butane [3-(2,3-Epoxypropoxy)propyl]trimethoxysilane
 Non-irritating to the eyes. Severely irritating to eyes. Irritating to eyes.

Respiratory : No additional information.

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
Phenol, polymer with formaldehyde, glycidyl ether	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
1,4-Bis(2,3-epoxypropoxy)	OECD 406 Skin	skin	Guinea pig	Sensitising

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butane [3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Sensitization OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
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Conclusion/Summary

Skin : No additional information.

Respiratory : No additional information.

Mutagenicity

Product/ingredient name	Test	Result
Phenol, polymer with formaldehyde, glycidyl ether	-	Positive
	-	Positive
	-	Negative
	-	Negative
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
	OECD 486 Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo	Negative
	OECD 471 Bacterial Reverse Mutation Test	Positive
1,4-Bis(2,3-epoxypropoxy) butane	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	OECD 474 Mammalian Erythrocyte Micronucleus Test	Positive
	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Positive
	OECD	Negative
	-	Negative

Conclusion/Summary : Phenol, polymer with formaldehyde, glycidyl ether The weight of the scientific evidence indicates that this material is non-genotoxic.

Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
Phenol, polymer with formaldehyde, glycidyl ether	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	-	Mouse	482 days; 3 days	Negative	Dermal	-

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SECTION 11: Toxicological information

			per week		
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Conclusion/Summary : No additional information.

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
Phenol, polymer with formaldehyde, glycidyl ether formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol [3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-
	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-
	OECD 415 One-Generation Reproduction Toxicity Study	Rat	Oral: 500 mg/kg NOAEL	-

Conclusion/Summary : No additional information.

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Phenol, polymer with formaldehyde, glycidyl ether formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol [3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL
	-	Rabbit - Female	>300 mg/kg NOEL
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	>400 mg/kg NOAEL

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system.
- Ingestion** : May cause burns to mouth, throat and stomach.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

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SECTION 11: Toxicological information

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
Phenol, polymer with formaldehyde, glycidyl ether formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol 1,4-Bis(2,3-epoxypropoxy)butane [3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-
	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	250 mg/kg	-
	OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents	NOAEL -	200 mg/kg	-
	OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents	NOAEL -	>1000 mg/kg/d	-
	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL	1000 mg/kg/d	-
	OECD 412 Repeated Dose Inhalation Toxicity: 28-day or 14-day Study	NOEC Dusts and mists	225 mg/m ³	-

Conclusion/Summary : No additional information.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

IARC : quartz (SiO₂)

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Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

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SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Phenol, polymer with formaldehyde, glycidyl ether	-	Acute EC50	72 hours Static	Algae	9.4 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/l
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/l
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/l
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours Static	Algae	1.8 mg/l
	OECD 202 Part I (<i>Daphnia</i> sp., Acute Immobilisation test)	Acute EC50	48 hours Static	Daphnia	1.6 mg/l
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Semi-static	Fish	0.55 mg/l
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/l
1,4-Bis(2,3-epoxypropoxy)butane	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	75 mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute EL50	72 hours Static	Algae	>160 mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	24 mg/l
	[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	EPA OPPTS	Acute EC50	7 days Static	Algae
EPA OPPTS		Acute LC50	48 hours Static	Daphnia	324 mg/l
EU EC C.1 Acute Toxicity for Fish		Acute LC50	96 hours Semi-static	Fish	55 mg/l
OECD 209 Activated Sludge, Respiration Inhibition Test		Chronic NOEC	3 hours Static	Bacteria	>100 mg/l
OECD 211 <i>Daphnia</i> Magna Reproduction Test		Chronic NOEC	21 days Semi-static	Daphnia	>100 mg/l

Conclusion/Summary : No additional information.

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SECTION 12: Ecological information

12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
Phenol, polymer with formaldehyde, glycidyl ether formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol 1,4-Bis(2,3-epoxypropoxy)butane [3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	OECD Derived from OECD 301F (Biodegradation Test) EU	28 days	5 %
		28 days	0 %
	OECD 301F Ready Biodegradability - Manometric Respirometry Test	28 days	43 %
	EU EC C.4-A Biodegradation: Determination of the "Ready" Biodegradability: Dissolved Organic Carbon (DOC) Die-Away Test	28 days	37 %

Conclusion/Summary : No additional information.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Phenol, polymer with formaldehyde, glycidyl ether formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol 1,4-Bis(2,3-epoxypropoxy)butane [3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily
	-	-	Not readily
	-	-	Not readily
	Fresh water 0.27 days Fresh water 0.01 days Fresh water 0.01 days	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Phenol, polymer with formaldehyde, glycidyl ether	3.242	31	low
formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7 to 3.6	-	low
1,4-Bis(2,3-epoxypropoxy)butane	-0.269	-	low
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	-2.6	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

12.7 Other ecological information

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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) (Bisphenol A epoxy resin)
IMDG	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) (Bisphenol A epoxy resin). Marine pollutant (Bisphenol A epoxy resin)
IATA	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) (Bisphenol A epoxy resin)

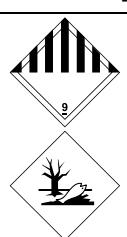
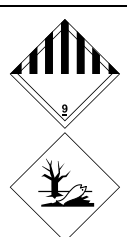
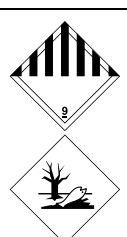
	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information

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SECTION 14: Transport information

<p>ADR/RID</p>	<p>9</p>		<p>III</p>	<p>Yes.</p>	<p>Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.</p>	<p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p>Hazard identification number 90</p> <p>Special provisions 274 335 601</p> <p>Tunnel code E</p>
<p>IMDG</p>	<p>9</p>		<p>III</p>	<p>Yes.</p>	<p>Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.</p>	<p>The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p>Emergency schedules (EmS) F-A S-F</p>
<p>IATA</p>	<p>9</p>		<p>III</p>	<p>Yes.</p>	<p>Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.</p>	<p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p>Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging instructions: 964</p> <p>Cargo Aircraft Only Quantity limitation: 450 L Packaging instructions: 964</p>

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

This product is compliant with the REACH Regulation EC 1907/2006.

Huntsman has pre-registered and is registering all of the substances that it manufactures in or imports into the European Economic Area (EEA) that are subject to Title II of the REACH Regulation.

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
**on the manufacture,
 placing on the market
 and use of certain
 dangerous substances,
 mixtures and articles**

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Not listed

**Integrated pollution
 prevention and control
 list (IPPC) - Air** : Not listed

**Integrated pollution
 prevention and control
 list (IPPC) - Water** : Not listed

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

Australia inventory (AICS) :

Canada inventory :

China inventory (IECSC) : All components are listed or exempted.

Japan inventory : All components are listed or exempted.

Korea inventory (KECI) : All components are listed or exempted.

**New Zealand Inventory of
 Chemicals (NZIoC)** : All components are listed or exempted.

**Philippines inventory
 (PICCS)** : All components are listed or exempted.

**United States inventory
 (TSCA 8b)** : All components are listed or exempted.

**Chemical Weapons
 Convention List Schedule I
 Chemicals** : Not listed

**Chemical Weapons
 Convention List Schedule II
 Chemicals** : Not listed

**Chemical Weapons
 Convention List Schedule III
 Chemicals** : Not listed

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SECTION 15: Regulatory information

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements : H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4
 Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4
 Acute Tox. 4, H332 ACUTE TOXICITY (inhalation) - Category 4
 Aquatic Chronic 2, H411 LONG-TERM AQUATIC HAZARD - Category 2
 Aquatic Chronic 3, H412 LONG-TERM AQUATIC HAZARD - Category 3
 Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases : R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.
 R41- Risk of serious damage to eyes.
 R38- Irritating to skin.
 R36/38- Irritating to eyes and skin.
 R43- May cause sensitisation by skin contact.
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : Xn - Harmful
 Xi - Irritant
 N - Dangerous for the environment

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Date of previous issue : No previous validation.

Version : 1

Notice to reader

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SECTION 16: Other information

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.